

IN THE ABSTRACT

Please replace the Abstract with the following:

Method for manufacturing a bent curve element and a blank for manufacturing a bent curved metal bend element for an endless chain conveying track are disclosed. which comprisesThe bent curve element has a support flange intended to constitute a guide rail for a first side of chain elements forming part of the chain conveying track, and a web from which the said first flange extends, where the saidThe web is intended to provide torsional rigidity in to the bend element. The invention also relates to a A bend element, is used to make bend unit which in turn is used to make and a conveying track manufactured from such a blank.